

**WHOLE ROASTED HAZEL NUT**

SPEC NO	2301-01		
ORIGIN	Turkey, USA		
DESCRIPTION	All raw material is to be prepared from whole, sound, shelled hazels of an approximately even size, processed and packed under hygienic conditions. <b>The spec is applicable to both Conventional and Organic.</b>		
GENERAL	<ul style="list-style-type: none"> <li>▪ All material supplied must comply with relevant UK and EEC legislation.</li> <li>▪ Packaging must comply with applicable UK/EU laws, excluding metal or plastic, and must be undamaged and hygienic.</li> <li>▪ Material supplied must be free from live infestation. If applicable, they will be fumigated prior shipment.</li> <li>▪ Material must be entirely free of glass fragments or particles.</li> <li>▪ Material must not contain GMOs or undergo irradiation.</li> <li>▪ Each unit of material must have tamper evidence.</li> <li>▪ Where applicable material must comply with all relevant international specifications eg. as USDA and AFI.</li> </ul>		
INGREDIENTS	100% Hazelnuts ( <i>Corylus avellana</i> )		
ALLERGENS	Hazelnuts		
SIZE/ COUNT		Minimum	Maximum
	Standard 1 (13-15mm)	12	16
	Standard 2 (11-13mm)	10	14
ORGANOLEPTIC	Colour:	Typically, brownish in colour	
	Texture:	Firm and crispy	
	Flavour:	Characteristic of hazelnuts, aromatic and free from off-odours.	
PHYSICAL	Defects Tolerances		Value
	Shell		2 per 12.5kg max
	Attached skins*		10% max or 5% max (depends on packer)
	Shell Pieces		0.05% max
	Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.		
CHEMICAL	Parameters		Value
	Aflatoxins Total		10 ppb max
	Aflatoxin B1		4 ppb max
	Peroxide Value		5 meq per kilogram max
	Free Fatty Acid		1.0% max
	Moisture		1.5-2.5%
MICROBIOLOGICAL	Parameters		Value
	TVC		10,000 per gram max
	E Coli		10 per gram max
	Coliforms		100 per gram max
	Yeasts and Moulds		1,000 per gram max
	Salmonella		Absent in 25 grams max
NUTRITIONAL INFORMATION per 100g Serving. Source: USDA (modified by Regulation (EU) No 1169/2011)	Nutrient		Value
	Energy		2705 kJ / 646 kcals
	Fat		62.0g
	Of which saturates		4.5g
	Carbohydrate		18.0g
	Of which sugar		5.0g

## Product Specification

Manual Ref: 3.6.3

Own & authorised: by AS

Affected Dept: All

Date of Issue: 15/02/2023

Reason for issue: Format updated

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	Fibre	9.0g
	Protein	15.0g
	Salt	0.0g
PACKAGING	New clean food grade polythene liners contained in new strong sealed cardboard outers each 25kg. Complies with all relevant legislation and to be clean and free from damage. Packaging to be free from metal or plastic ties, staples or string.	
LABELLING	Outers to be marked with - <ul style="list-style-type: none"> <li>▪ Material Name / Type</li> <li>▪ Supplier/ Processor Name</li> <li>▪ Country of origin</li> <li>▪ Net Weight</li> <li>▪ Lot no./Batch code</li> <li>▪ Expiry</li> </ul>	
STORAGE	Cool & Dry (Max ambient temp 15°C, Humidity 40 RH)	
DURABILITY DATE	12 Months from Production Date.	

#### Approval Acceptance

For our supplier				
Name	A. Shakya		Approved by	Raj Shah
Position	Technical Manager		Position	Director
Date	08/04/2024		Date	08/04/2024

**Allergens:-** When purchased in bulk size original packaging, manufacturer allergen policy will apply.  
When purchased in quantities that need re-packaging, our allergen policy will apply.

Component	Manufacturer			Nuts in Bulk ( Applies when bought in small quantities that need re-packaging )		
	In Product	Processed in Same Equipment	Handled on Site	In Product	Processed in Same Equipment	Handled on Site
Cereals containing GLUTEN and products thereof	NO	NO	NO	NO	YES	YES
EGGS or its derivatives	NO	NO	NO	NO	NO	NO
FISH or its derivatives	NO	NO	NO	NO	NO	NO
CRUSTACEANS / SHELLFISH	NO	NO	NO	NO	NO	NO
MOLLUSCS	NO	NO	NO	NO	NO	NO
PEANUTS or derivatives	NO	NO	NO	NO	YES	YES
SOYA BEANS or derivatives	NO	NO	NO	NO	YES	YES
MILK (LACTOSE) or its derivatives	NO	NO	NO	NO	YES	YES
NUTS , tree nuts:	YES	YES	YES	YES	YES	YES
CELERY, including celeriac and its derivatives	NO	NO	NO	NO	YES	YES
MUSTARD, referring to all parts of the plant and derivatives thereof	NO	NO	NO	NO	YES	YES
SESAME SEEDS or derivatives	NO	NO	NO	NO	YES	YES
SULPHITES >10ppm – Sulphite quantity to be given in ppm	NO	NO	NO	NO	YES	YES
LUPIN seeds or derivatives	NO	NO	NO	NO	NO	NO